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648.4702

Job Sheet 203350



Part No: 648.4702

Job Qty: 1 pcs

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/19

Job Tracking No:

Due Date: 12/20/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 20996

Note: O&OPM-C3 REV.5 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.06.26 Drawing Revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	12/20/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		DAS
							Small Fab - 4		28
							Small Fab - 5		9-89
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
120	QC 4	1 pcs	12/20/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		DAS
							QC 4 - 78		78
									9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	12/20/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		

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				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B	DAS	78 DEC 19 2019
				Packaging 3 - 26 - B4B		9-89
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B	DAS	
135 DC - 1 - B4B	1 pcs	12/20/19	0.00 0.00	DC - 1 - B4B	21	DEC 19 2019
				DC - 2 - B4B	21	
140 QC 21 - FG	1 pcs	12/20/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - SA - 53		
Part Op 110 - (Small Fab) Pick kit						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - Identify and pack for shipping as per PPP 648.4702						
135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402						
140 - (QC21- Final Inspection - Work Order Release)						

GA175

013376

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	510445
188-FSCS-832-5/8	Clock Spring Cover Screw	4 Ea (4 ea)	110-Small Fab - 1	5189728
600.1309-A	Label	1 pcs (1 ea)	110-Small Fab - 1	513678
600.1313	C3 Warning Label	1 pcs (1 ea)	110-Small Fab - 1	5182735
AN4-16A	Bolt	3 Ea (3 ea)	110-Small Fab - 1	5228325
C2-14-2	Label Rivets	2 Ea (2 ea)	110-Small Fab - 1	5097730
C2-3-1	Latch Shaft Du Bearing	2 pcs (2 ea)	110-Small Fab - 1	5189923
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	5222816
C2-3-3-1	Latch Roller DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	5182513
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	110-Small Fab - 1	5199313
C2-3-8	Actuator Shaft Bushing	2 pcs (2 ea)	110-Small Fab - 1	5196195
C3-10-2	Lock Spring	1 pcs (1 ea)	110-Small Fab - 1	5233540
C3-12-1	Lock Bushing	2 pcs (2 ea)	110-Small Fab - 1	5206297
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	110-Small Fab - 1	5206297
C3-13-1	Keeper Bushing	2 pcs (2 ea)	110-Small Fab - 1	5189919
C3-13-5	Spring, Keeper	1 pcs (1 ea)	110-Small Fab - 1	5146022
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	110-Small Fab - 1	5214930
C3-3-9	Actuator Spring	1 pcs (1 ea)	110-Small Fab - 1	5128955
C3-4-1	Load Beam Bushing	2 pcs (2 ea)	110-Small Fab - 1	5192914
C3-7-1	Load Beam Bumper	1 pcs (1 ea)	110-Small Fab - 1	5208794
C3-7-2	Lock Bumper	2 pcs (2 ea)	110-Small Fab - 1	5189979
C3-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Small Fab - 1	5180680
NAS1149F0463P	Washer (AN960-416)	8 Ea (8 ea)	110-Small Fab - 1	5201001
MS21044N4	Nut, Self-Locking	4 Ea (4 ea)	110-Small Fab - 1	5225328
AN4-17A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5157429-3
MS21083N3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5142051
NAS1149F0332P	Washer (AN960-10L)	2 Ea (2 ea)	110-Small Fab - 1	5207709-1
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	110-Small Fab - 1	5183289
NAS1149F0363P	Washer (AN960-10)	1 Ea (1 ea)	110-Small Fab - 1	5075330-3
AN6-15A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5234242
MS21083N6	Nut	1 Ea (1 ea)	110-Small Fab - 1	5192157
NAS1149F0632P	Washer (AN960-616L)	2 Ea (2 ea)	110-Small Fab - 1	5048297

DART
AEROSPACE

Container No: S242093

Part: 648.4702

Job No: 203350

Serial No/Batch: S242093

Revision: 5

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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www.dartaerospace.com

Date: 12/18/19

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	2	63	0
	188-FSCS-832-5/8	4	176	0
	600.1309-A	1	59	0
	600.1313	1	18	0
	AN4-16A	3	357	0
	AN4-17A	1	281	0
	AN6-15A	1	17	0
	C2-14-2	2	78	0
	C2-3-1	2	42	0
	C2-3-2-1	2	98	0
	C2-3-3-1	1	15	0
	C2-3-5	2	79	0
	C2-3-8	2	27	0
	C3-10-2	1	15	0
	C3-12-1	2	20	0
	C3-12-6	2	76	0
	C3-13-1	2	46	0
	C3-13-5	1	21	0
	C3-3-4-1	4	239	0
	C3-3-9	1	19	0
	C3-4-1	2	19	0
	C3-7-1	1	26	0
	C3-7-2	2	75	0
	C3-8-4	1	41	0
	MS21044N4	4	115	0
	MS21083N3	2	90	0
	MS21083N6	1	42	0
	MS35266-63	1	35	0
	NAS1149F0332P	2	4,820	0
	NAS1149F0363P	1	285	0
	NAS1149F0463P	8	302	0
	NAS1149F0632P	2	296	0

Part Specifications

Specifications could not be found.

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